

**Honda Torque Values (Nov 2009)**

---

**Warning:** Any modifications are performed at your own risk. This guide is for information only. GX160Parts.Com accepts no warranty for damage to engines or to self as a result of following the information in this guide.

---

**GX160/200**

Item	Thread dia. (mm)	Torque (ft-lbs)
Connecting rod bolt	M7 x 1.0	<b>9</b>
Cylinder head bolt	M8 x 1.25	<b>17</b>
Flywheel nut	M14 x 1.5	<b>54</b>
Rocker arm pivot lock nut	M6 x 0.5	<b>7</b>
Rocker arm pivot bolt	M8 x 1.25	<b>17</b>
Crankcase cover bolt	M8 x 1.25	<b>17</b>
Exhaust mounting nuts	M8 x 1.25	<b>17</b>
*when installing aftermarket parts use manufacturers torque values		

**GX340/390**

Item	Thread dia. (mm)	Torque (ft-lbs)
Connecting rod bolt	M8 x 1.25	<b>10</b>
Cylinder head bolt	M10 x 1.25	<b>25</b>
Flywheel nut	M16 x 1.5	<b>83</b>
Rocker arm pivot lock nut	M6 x 0.5	<b>7</b>
Rocker arm pivot bolt	M8 x 1.25	<b>17</b>
Crankcase cover bolt	M8 x 1.25	<b>17</b>
Exhaust mounting nuts	M8 x 1.25	<b>17</b>
*when installing aftermarket parts use manufacturers torque values		